

Work Order ID 120872

June-12-14 9:46:18 AM

120872

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Item ID: D2732-030

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Rubber Cushion (Replaces P/N G13013-4)

Start Date: 6/12/14 Start Qty: 100.00

100

Cust Item ID:

Required Date: 6/12/14 Req'd Qty: 100.00

100

Customer:

Reference:

Approvals: Process Plan: MLS Date: 4-26-12 Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D2732	Rev B1
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100

0.00

100

Packaging

Memo

0.00

Packaging

Cut as per dwg

DAS
06
9-89

JUL 09 2014

100

110

QC6- Inspect dimensions to drawing

0.00

110

QC

Memo

0.00

Quality Control

DAS
27
1-89

4/7/9

JUL 09 2014

100
OK

120

Identify as per dwg & Stock Location: 410

0.00

120

Packaging

Memo

0.00

Packaging

DAS
06
9-89

JUL 09 2014

100

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Item ID: D2732-030 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Rubber Cushion (Replaces P/N G13013-4)
Start Date: 6/12/14 Start Qty: 100.00 *100* Cust Item ID:
Required Date: 6/12/14 Req'd Qty: 100.00 *100* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

MLD 1407-10
MF
14-7-09

Picklist Print

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Work Order ID: 120872

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Parent Item: D2732-030

D2732-030

Parent Item Name: Rubber Cushion (Replaces P/N G13013-4)

Start Date: 6/12/14

Required Date: 6/12/14

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP Rev:A 10.11.02 as per revB DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2732		Manufactured	No			100	f	1,097.773	0.25	27			

D2732

JUL 09 2014

Rubber Extrusion

Location

Loc Qty

Loc Code

ST410

1097.773710

107346

97.7737104

117118

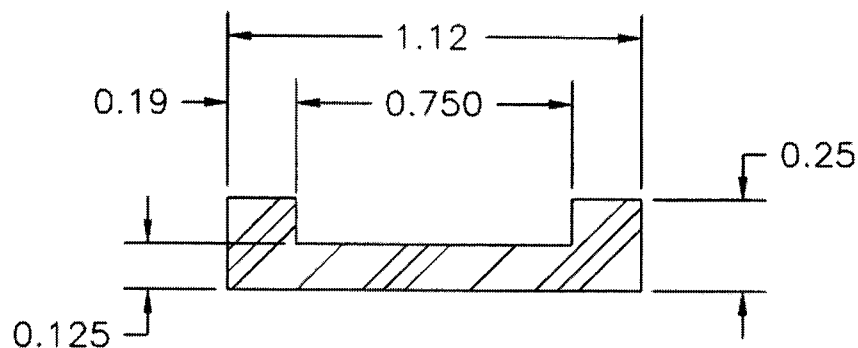
1000

DAS
06
9-89



DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2732	REV. B SHEET 1 OF 1
DATE 98.03.05		TITLE RUBBER EXTRUSION	SCALE 2:1
A	97.12.04	NEW ISSUE	
B	98.03.05	BLACK WAS WHITE	
B1	14P 02.05.23	ADD POSSIBLE SUPPLIER	

RELEASED
98/03/06 KE



D2732-050 RUBBER CUSHION

LENGTH

EG: 3.5 LONG: D2732-035
10 LONG: D2732-100

MATERIAL: NEOPRENE BLACK 50 DUROMETER
NOTE: ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED



POSSIBLE SUPPLIER: ACCURATE RUBBER P/N 110750003

SHOP COPY
RETURN TO
ENGINEERING
UNCON. ACT. 100-12
SUBJECT TO APPROVAL
WORK ORDER
NO. 120832-445
1400-12